



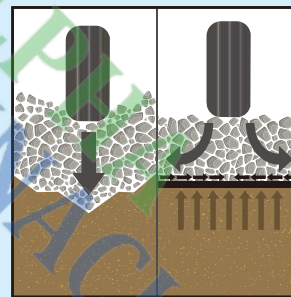
# ACETex<sup>®</sup> ES-Series woven geotextiles for Base Reinforcement and Subgrade Stabilization

ACETex<sup>®</sup> ES-Series woven geotextiles, fabricated with self-developed high tenacity polypropylene yarns and well-designed texture, perform exceptionally well in separation, filtration, and reinforcement functions altogether to enhance the safety, reliability and serviceability of paved and unpaved roadways.

With high tensile strength (biaxial tensile strengths up to 200 kN/m) and modulus of the geotextiles, which provide structural stability and distribute load uniformly at low elongation to increase the load-carrying capacity of the system, the ACETex<sup>®</sup> ES-Series are commonly placed between road base and subgrade. Furthermore, by increasing permeability with appropriate pore sizes, ACETex<sup>®</sup> ES-Series achieve separation and filtration simultaneously to stabilize the structure of the roadway system in the long term. Moreover, ACETex<sup>®</sup> ES-Series are available in various tensile strengths and hydraulic properties to meet diverse project engineering needs.

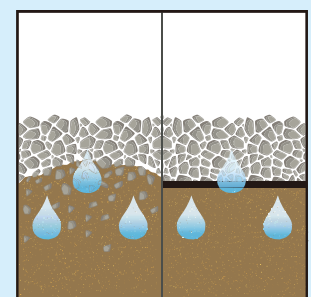
## BENEFITS from the Integrated FUNCTIONS of the Product

### Reinforcement



- Increase bearing capacity
- Add membrane support
- Provide lateral restraint

### Separation & Filtration



- Prevent mixture of base course and subgrade materials
- Retain fine particles
- Mitigate waterbed effect

## APPLICATIONS

### Roadway / Railway

- Subgrade Stabilization
- Base Reinforcement



### Embankment

- Soft Foundation Stabilization



### Safety

- Reduce rutting
- Reduce inhomogeneous settlement
- Improve trafficability

### Economical

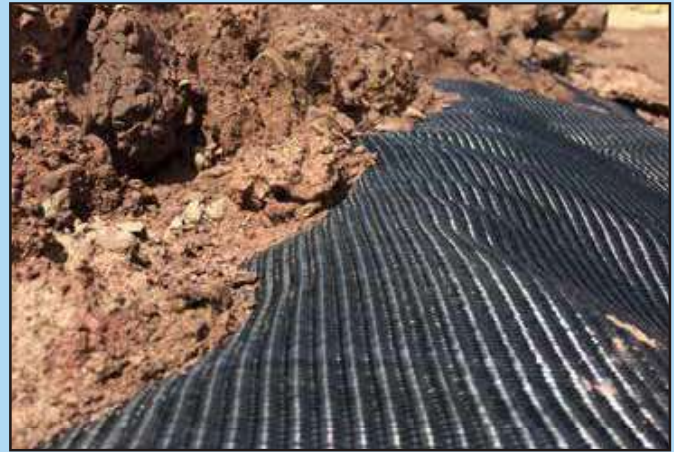
- Extend road service life
- Reduce required base course materials
- Lower maintenance costs

### Applicability

- Use in heavy rainfall/ high water table areas
- Use with some difficult soils
- Allow permeable pavement systems

# ACETex<sup>®</sup> ES-Series woven geotextiles for Base Reinforcement and Subgrade Stabilization

ACE Geosynthetics is dedicated to developing and manufacturing geotextiles, and providing wide technical service in the realm of geotechnical engineering for decades. The experience and expertise accumulated in these activities are the key factors to make ACETex<sup>®</sup> ES Series successful products, which are well-functional, reliable, and durable with high cost-effectiveness.



## Mechanical Index Properties

	SI Unit	ES420	ES510	ES520	ES710	ES720	ES815	Test
Tensile strength at 2% strain-MD	kN/m	9	10	10	10	7	10	ASTM D4595
Tensile strength at 2% strain-CD	kN/m	10	10	20	20	30	25	ASTM D4595
Tensile strength at 5% strain-MD	kN/m	24	25	30	35	21	25	ASTM D4595
Tensile strength at 5% strain-CD	kN/m	30	25	40	45	70	65	ASTM D4595

## Mechanical Performance Properties

	SI Unit	ES420	ES510	ES520	ES710	ES720	ES815	Test
UV Resistance -Retained Strength(500 hr)	%	90	90	90	90	90	90	ASTM D4355

## Hydraulic Properties

	SI Unit	ES420	ES510	ES520	ES710	ES720	ES815	Test
Permittivity (50mm head)	1/sec	1	0.4	1	0.4	1	0.4	ASTM D4491
Apparent Opening Size(O <sub>95</sub> )	mm	0.425	0.425	0.425	0.425	0.425	0.425	ASTM D4751

### Note.

The values given are indicative and correspond to an average results obtained in our laboratories and testing institutes. The right is reserved to make changes without notice.

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Email: sales@geoace.com  
Tel: +886 4 2659 5926  
Fax: +886 4 2659 5935



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Gabions | Geosynthetics | Permacrib | Rockfall Barrier System  
Alpha Pinnacle Sdn Bhd (1108444-U)  
A-06-01, First Floor, Garden Shoppe @ One City,  
Jalan USJ 25/1F, 47150 Subang Jaya, Selangor, Malaysia  
Landline : (603) 5885 3828 Facsimile : (603) 5885 3830  
Email : contact@alphapinnacle.com URL : www.alphapinnacle.com

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